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UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,776,316 B2
DATED : August 17, 2004
INVENTOR(S) : Van Eperen et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Title page,

Item [75], Inventors, the address for "**Steven James Langolf**" should be -- Fond du Lac --.

Column 16,

Line 13, add -- 1 -- after "The method of claim" and before "comprising the step of".

Line 35, add -- the -- after "further comprising" and before "step of".

Line 47, replace "port on" with -- portion --.

Line 61, add -- a -- after "holding apart" and before "front region".

Column 17,

Line 24, replace "betweentheupper" with -- between the upper --.

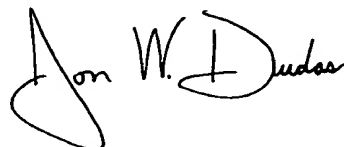
Column 18,

Line 1, replace "blade" with -- blades --.

Line 2, replace "seam" with -- seams --.

Signed and Sealed this

Eighth Day of February, 2005



JON W. DUDAS
Director of the United States Patent and Trademark Office